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## **Outline of FANUC**



#### Outline





## **Major Products**

- Launch products specialized in manufacturing industry
- Launch Basic products
  - + Application products



**Application products: ROBOT** 

Articulated ROBOT, Collaborative ROBOT Genkotsu ROBOT

**End user products** 





**Basic Product : FA** 

CNC, SERVOMOTOR LASER Oscillator

**OEM products** 





Application products: ROBOMACHINE ROBOSHOT, ROBOCUT, ROBONANO, ROBODRILL End user products



### Three Key Words



The three business of FA, ROBOT and ROBOMACHINE are unified with SERVICE as "one FANUC" to provide innovation and reassurance to manufacturing sites around the world "one Fanuc" is the new Symbol of FANUC conforming our spirit and determination.

## Service First

In the sprit of "Service First", FANUC provides lifetime maintenance to its products for as long as they are used by customers, through more than 250 service locations in 46 countries throughout the world.

Reliable Predictable Easy to Repair



FANUC aims to minimize downtime in all factories all over the world.

heliability of the FANUC CNC system in the field MTBF of Series Of-D system' = 52.9yrs #including moves and amplifies

FANUC

A factory that never stops: the Dream of manufacturing sites throughout the world. FANUC Under the slogan "Reliable, Predictable, Easy to Repair" FANUC strives to enhance operability in manufacturing sites throughout the world.



## **Challenges of Machining Factory**





Soaring labor costs

## Declining labor force



Expansion of demand for automation



## Challenges of Machining Factory

- Preventive maintenance
  - = a factory that does not stop unexpectedly
- Optimization of processing conditions
- Cell optimization → Factory optimization
- Automate experts' skills



## **Actively utilize IoT×AI**



## **Outline of AI Function Development**



## Difference of approach to AI

#### Cyber world





Let' use AI!

**Huge IT Companies** 

#### Manufacturing world

Let' use AI!

**FANUC** 

Let' collect!

**Key technology**How to collect data

Big data to be collected







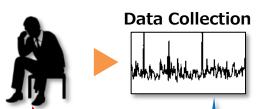






## Flow & Key Factors in AI Function Development

#### **Problem Assessment** & Goal Setting

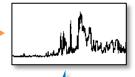


*Key Factor !* Affects everything that follows



#### **Machine Learning Deep Learning**

**Pre-Processing** 





#### **Post-Processing**



**Implementation** 



**Sales** CS



## KNOW-HOW

#### **Function Guarantee**

- Comprehensible results
- Threshold design
- Accuracy guarantee

#### **Key Factor!** Commercialization

- User oriented
  - Easy to sell
- Easy to support

#### **FIELD system**

#### **Collecting Efficiently**

- Selection/ Location of the Sensor
- Automation
- The Balance of the Quantity and Quality

#### **Edge Heavy**

Not only Cloud, Proper Strage

#### **Cleansing & Shaping**

- Adequate Treatment
- Data enhancing performance and reliability of AI

#### Data-mining

- Designing Algorithm
- Proper Tuning
- Efficient Computing

#### **Appropriate Implementation**

- Hardware Capability
- Realtimeness
- Cost
- Pros/Cons

#### **Safety Measures**

- Malfunction Prevention
- Network security

#### **Edge Heavy**

Control machines

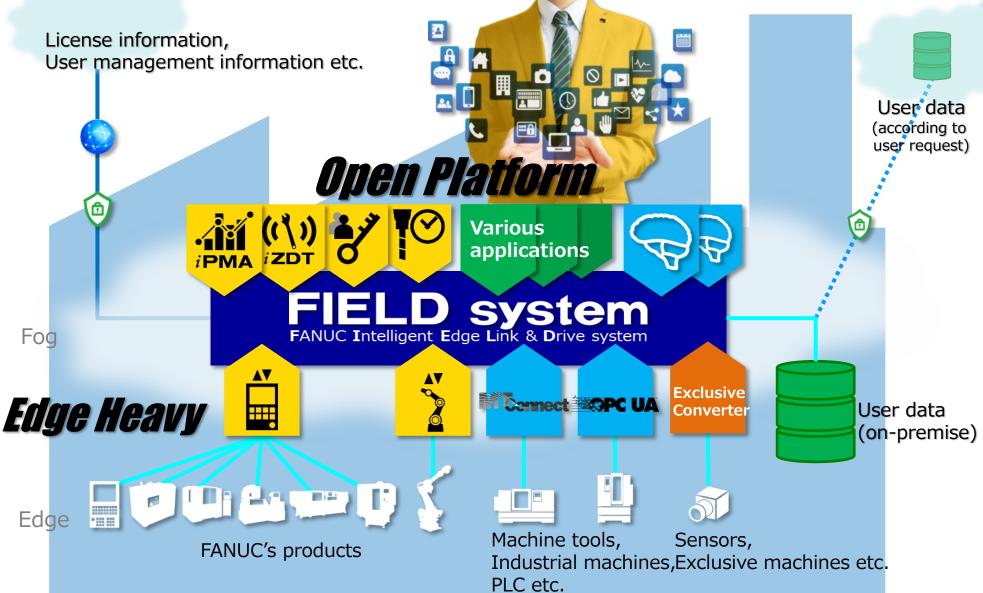


## **FIELD system**

FANUC Intelligent Edge Link & Drive system

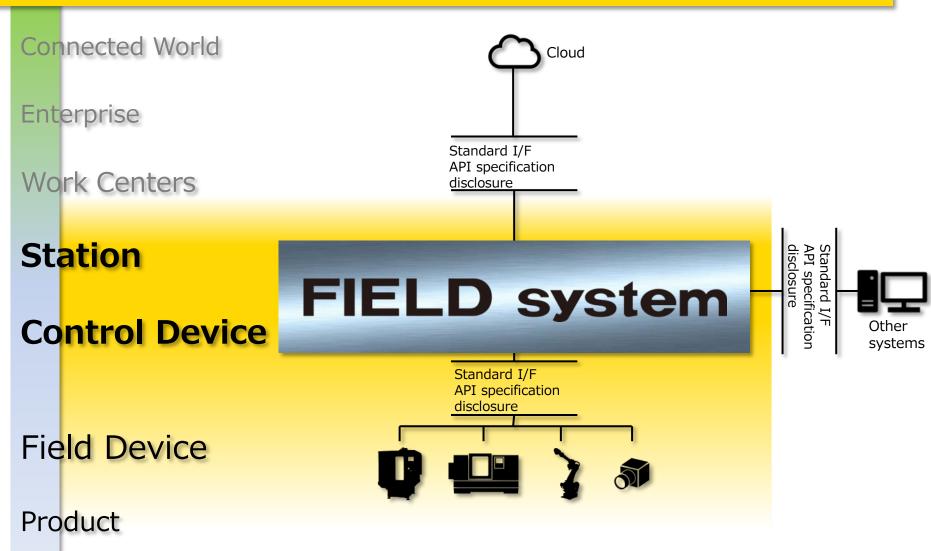


## Conceptual Diagram of FIELD system





## Standing Position of FIELD system at CPS



In the case of RAMI 4.0

Publish the standard Inter Face or API specifications for up / down and horizontal connections In the case of IIC, China Manufacturing 2025, the standing position is the same.



## Features of FIELD system (Outline)

## "Connect, Monitor, Think, Drive" FANUC Intelligent Edge Link & Drive system

#### **Features**

Edge Heavy

Heavy processing under the "Fog", storing user data "on-premise"

Open Platform

Open API. Any company can develop and sell application.

Connectivity

Connect various devices across manufactures and generations.

Control

Drive and control edge equipment.

Application & AI

Use various applications and AI effectively.



### Edge Heavy Communication Latency and Security

High

Not suitable for machine control

Cloud

Internet

Security concerns
Concern about shutdown due to
communication disconnection

**Suitable** 

for machine control



User data = Treasure mountain

Ideal

for machine control

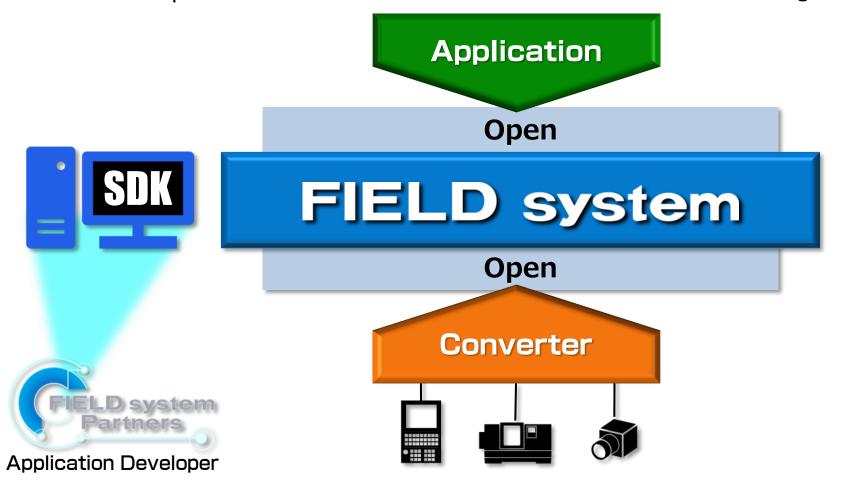


### **Open Platform** Free Development of Software

#### SDK for FIELD system Partners (Application developers)

- Develop applications
- Develop converters

Review in FANUC Sell freely
Price setting freely



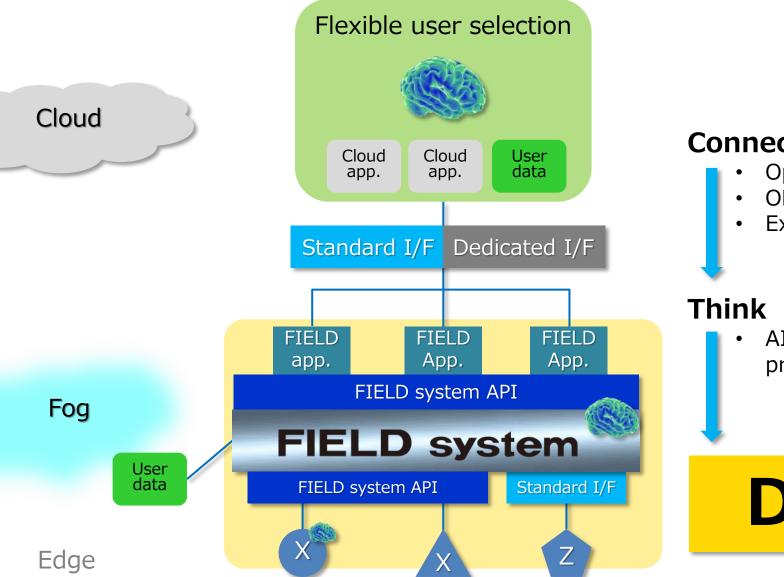


### **Connectivity** Across Manufactures & Generations

FIELD BASE Pro Note: Functions may be restricted depending on **FIELD system** device specifications. Cisco UCS Network switch **Exclusive M**Tconnect converter Converter PC UA Ethernet I/O converter converter CNC, PLC, Sensors etc. RS-232-C etc. **FANUC** *i* series CNC Various devices Legacy I/F devices (2000-)



## "Drive" by FIELD system



#### **Connect** · **Analyze**

- Open API
- OPC UA, MTConnect
- Exclusive converters

 AI in the proper place

Drive



# Application & AI (AI applications)



### Features of FANUC AI (1/2)

# FANUC

- Function as a product meeting market needs→AI not ending in a dream
- Practical AI→Improve and solve troubles in the manufacturing site

#### Categorize by implementation (in the right place)

#### Machine standalone AI

- Implement on machine
- High real-time property
- Operating without a network
- Executable even on the poor hardware resources.

#### AI on FIELD system

- Download as an application
- Utilize network
  - Various data sharing
  - Optimization
  - Distributed processing
  - Utilize the rich hardware resources.



#### Features of FANUC AI (2/2)

# FANUC

- Function as a product meeting market needs→AI not ending in a dream
- Practical AI→Improve and solve troubles in the manufacturing site

## Categorize by function

## Performance improvement Inspection

- AI thermal displacement compensation (for ROBODRILL, ROBOCUT and MTBs)
- Servo parameter tuning (FF)
- Inspection for smartphone surface

#### **Preventive maintenance**

- ZDT function
  - Failure prediction of robot reducer
  - Failure prediction of spindle motor
  - Back-flow monitor (ROBOSHOT)

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Digitalization of expert's skills Ease of use

Bin Picking Robot



# FIELD system & FANUC AI in CPS Conclusion



## FIELD system & FANUC AI in CPS

